

Date: Wednesday, 25/06/2008 3:28:10 PM
 User: Julie Lecocq

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: LONG D-PAD ASSY
Job Number	: 40097		
Estimate Number	: 13399		
P.O. Number	:	Part Number	: PB674300185
This Issue	: 25/06/2008 S.O. No. :	Drawing Number	: B67-43001 P.12
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: 11 Type : SMALL /MED FAB	Drawing Revision	: B1
Previous Run	: 40072	Material	:
Written By	:	Due Date	: 04/07/2008 Qty: 10 Um: Each
Checked & Approved By	: <u>JUL 08.6.25</u>		
Comment	: est rev A new issue 08.06.19 EC verified: DD		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: NA

PK 08.07.02 10

2.0	PB6743001193	D-Pad Base
-----	--------------	------------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s)

D-Pad Base

batch: 340031

PK 08.07.02 10

3.0	PB6743001339	D-Pad Top
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s)

D-Pad Top

batch: M101279 40453

PK 08.07.02 10

4.0	PB6743001191	D-Pad Back Plate
-----	--------------	------------------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s)

D-Pad Back Plate

batch: 340036

PK 08.07.02 10

5.0	PB6743001195	D-Pad Face Plate
-----	--------------	------------------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s)

D-Pad Face Plate

batch: 34304 340038

PK 08.07.02 10

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 25/06/2008 3:28:10 PM
User: Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LONG D-PAD ASSY

Job Number: 40097

Part Number: PB674300185

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

LARGE FAB 1

LARGE FABRICATION RESOURCE 1



Comment: LARGE FABRICATION RESOURCE 1

1- assemble and weld as per dwg B67-43001 (QSI004)

Handwritten: 08-08-12 10

7.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1- grind weld smooth (not flush)

Handwritten: 08-08-12 10

8.0

QC10

VISUAL INSPECTION OF GROUND WELDS



Comment: VISUAL INSPECTION OF GROUND WELDS

Handwritten: 08-08-12 10

9.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

Handwritten: 08/08/12 (410)

10.0

POWDER COATING

POWDER COATING



Handwritten: M102316



Handwritten: (10X)

Comment: POWDER COATING

Powder Coat Green Sandtex (Ref: 4.3.5.8) as per QSI 005 4.3

START TIME:

Handwritten: 3:30

OVEN TEMPERATURE:

Handwritten: 320 °F

FINISH TIME:

Handwritten: 4:00

Handwritten: M-1 08/08/12

11.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

Handwritten: 08-08-12 (110)

12.0

PG

PURCHASING



Handwritten: P/O: 6929



Comment: SEND TO TALMAR FOR FOAM AND FABRIC

Handwritten: 08/08/12 (10)

13.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Receive & Inspect for Transit Damage

Handwritten: 08/08/20 (10)

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 25/06/2008 3:28:10 PM
User: Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LONG D-PAD ASSY

Job Number: 40097

Part Number: PB674300185

Job Number:



Seq. #:

Machine Or Operation:

Description :

14.0

QC6

DIMENSIONAL CHECK



PHD →

Comment: DIMENSIONAL CHECK

S 08/08/21 (10)

15.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

PAT.E.

AS 08/08/26 (10)

16.0

QC21

FINAL INSPECTION/W/O RELEASE



08/08/26 (10)

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



U 08/08/26

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

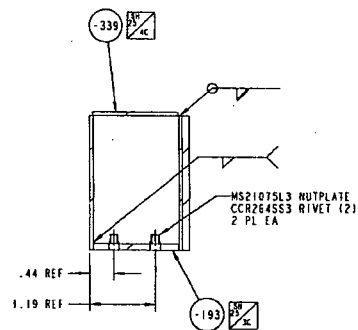
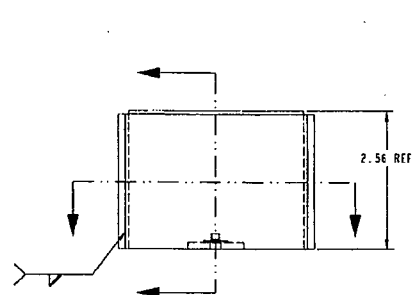
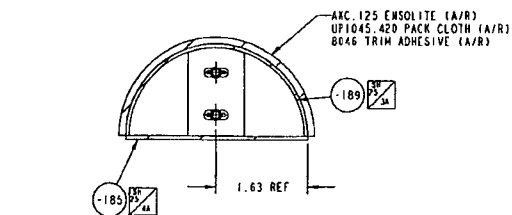
Part No: PB67-43001-85 PAR #: N/A Fault Category: Supplier Fulmar NCR: Yes No DQA: D Date: 08/08/20
 QA: N/C Closed: D Date: 08/08/20

NCR: <u>40097</u>		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
8/8/20	# H/O	Docking QC inspection all 10 parts were found to have the PB6743001-F1 Plates holes caused from the mat.	QS/42	burn holes open as per Dwg. using a hot round Bar to size.	EP 08/08/20	S 08/08/20	QS/42	S 8/8/20
		R.C. Fulmar cover holes (not specified on the drawing: * Premier drawing *						

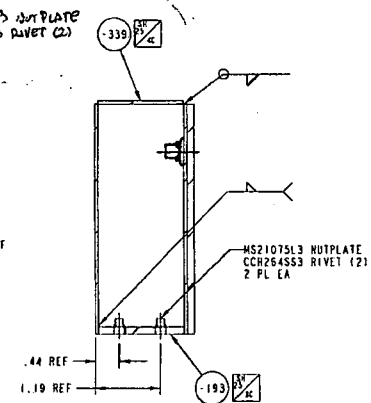
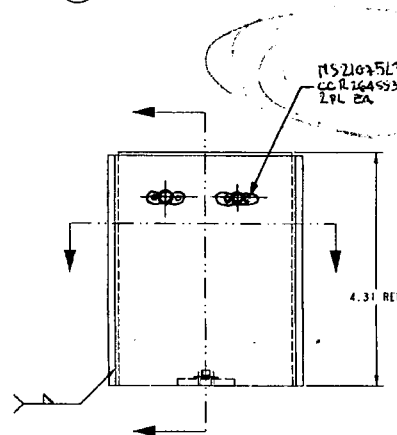
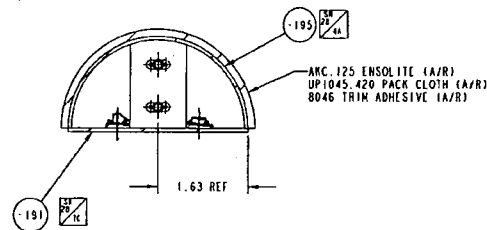
NOTE: Date & initial all entries

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO 4007A

RELEASED
26 of 30



⑥ -83 SHORT D-PAD ASSEMBLY
SCALE 1.000



② -85 LONG D-PAD ASSEMBLY
SCALE 1.000

PREMIER AVIATION, INC.
3003 Aviation Parkway, Grand Prairie, Texas 75050

SIZE	CON	REV	NO	REV
D10SUV8			B67-43001	B67-43001
DATE	REV	DATE	REV	DATE

ORIGINAL

TULMAR**COPY**

Packing Slip No.

29826

Ship Date

20-Aug-08

Tulmar Safety Systems Inc.

123 Cameron Street
Hawkesbury, ON K6A 2B6 CA

Tel: 613-632-1282

Fax: 613-632-2030

TID: CATULSAF1123HAW

E-mail: info@tulmar.com

P/N No:

Dart Aerospace

1270 Aberdeen Street

Hawkesbury, ON K6A 1K7. Canada

Ship To:

Dart Aerospace

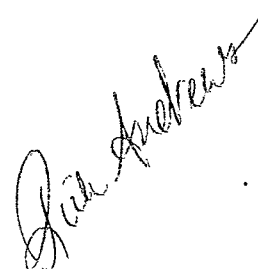
1270 Aberdeen Street

Contact: C Lavoie 613-632-9577

Hawkesbury, ON K6A 1K7. Canada

613-632-9577

Order No.	Order Date	Customer No.	Sales Rep.	Release Note No.
21805	13-Aug-08	CDART100	Barney Bangs	R92- 29826
Customer PO Number	Ship Via	PPD/COL	Qty Shipped/Returned	Qty Backordered
PO00006929	Pick-Up			
Item No.	Qty	UOM		
Description				
11-101	30	EA	30	
Dart Blade Fold Kit - Pad #2/ Drawing No: (Ref B67-43001-83 Rev B1) G Rev: NR Lot No: BATCH0000000002 Qty: 30				
11-102	10	EA	10	
Dart Blade Fold Kit - Pad #3/ Drawing No: (Ref B67-43001-85 Rev B1) G Rev: NR Lot No: BATCH0000000003 Qty: 10				



RELEASE NOTE

TULMAR

COPY

Release Note No.

R92-29826

Ship Date

20-Aug-08

Tulmar Safety Systems Inc.
1233 Cameron Street
Hawkesbury, ON K6A 2B8 CA
Tel: 613-632-1282
Fax: 613-632-2030
Email: CATULSAF1123HAW
www.tulmar.com
Email: info@tulmar.com

Ship To:

Dart Aerospace

1270 Aberdeen Street

Contact: C Lavoie 613-632-9577

Hawkesbury, ON K6A 1K7. Canada

613-632-9577

Dart Aerospace
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7. Canada

Order No.	Order Date	Customer No.	Sales Rep.
21805	13-Aug-08	CDART100	Barney Bangs
Customer PO Number	Ship Via	Packing Slip No.	
PO00006929	Pick-Up	29826	
Item No.	Qty	UOM	Qty Shipped/Returned
Description			Qty Backordered
411-101	30	EA	30
Dart Blade Fold Kit - Pad #2/ Drawing No: (Ref B67-43001-83 Rev B1) WG Rev: NR Comments: Part No: BATCH0000000002 Qty: 30			
411-102	10	EA	10
Dart Blade Fold Kit - Pad #3/ Drawing No: (Ref B67-43001-85 Rev B1) WG Rev: NR Comments: Part No: BATCH0000000003 Qty: 10			

If any questions or concerns, please contact QA Manager @ 613-632-1282 ext. 245.

This release note is a Certificate of Conformance and I hereby certify that the items listed hereon have been inspected, tested and conform to all specifications and requirements detailed in the contract or purchase order. Objective evidence to support this release note is on file, and can be made available upon request.



Authorized Inspector

08/20/2008

Date



CLIFTON

Adhesive, Inc

Industrial Adhesives & Coatings

Date: 6/24/08

Shipper #: 10307

Certificate of Compliance

This letter certifies that 11 x 5 gallon pails of LA4009 Adhesive,
lot number (s) 08-158 was shipped to you on 6/24/08.

Clifton Adhesive, Inc manufactured this material according to internal specifications
which include quality control and assurance procedures. The material was
manufactured on 6/6/08 against your Purchase Order # 14304-00.

Shelf Life: 1 year from date of manufacture
Expiration Date: 6/6/09

This letter certifies that 4 x quart cans of CATUR Accelerator,
Lot number 08-156 was shipped to you on 6/24/08.

08/06/24

Clifton Adhesive, Inc manufactured this material according to internal specifications
which include quality control and assurance procedures. The material was
manufactured on 6/4/08 against your Purchase Order # 14304-00.

Shelf Life: 1 year from date of manufacture
Expiration Date: 6/4/09

Sincerely,

Dan Constantino

Daniel Constantino
Quality Assurance Mgr/ISO Coordinator

Burgess Place - Wayne, NJ 07470 USA
Phone: 973-694-0845 - Fax: 973-694-5678
www.cliftonadhesive.com

TSS # 7122/22 (S)



J. ENNIS FABRICS LTD.

Wholesale Distributor of Textiles and Supplies

October 20, 2006

Fax To: Tulmar Safety Systems

Fax: 613-632-2030

Attention: Sandra Nadeau

Fax From: Deanna Penner

**EDMONTON
HEAD OFFICE**
12122-68 Street
Edmonton AB T5B 1R1
Canada
Phone: (780) 474-5721

Certificate of Conformance

Re: PO 11878 for Oxford 7 Black

The goods shipped on P/O 11878 are as per sampled goods. Specification as follows:
As per mill documentation:

Oxford is in compliance with the following standards:

Width: Product is 58 Inches Wide.

Roll Size: Average Roll Length is 75 Yards.

Weight: Product Weight is 6.79 Ounces per Sq.Yd. /Product Weight is 10.94 oz per Lin.Yd

Content: 100% Nylon

Coating: Product has a Polyurethane Coating (approximately 0.65 oz/ Sq.Yd. (18.5g/sq.yd.))

Denier: Yarn is 420 Denier.

Thread Count: Construction is 62 x 38 Threads per Square Inch

Protective Finish: Product is Water Repellent.

Hydro Resist: AATCC 127 (Suter): Average 800 mm

Manufacture Date: 1) 50 yds each 9/11/06 Piece # 101629822, 101629830, 101629848, 101630226, 101630234, 101630275 & 101630283 &
2) 50 yds each 10/12/06 Piece # 101734465, 101734473, 101734481, 101734499 & 101734507.

Lot Number: 1) 50 yds each, #217079 Piece # 101629822, 101629830, 101629848, 101630226, 101630234, 101630275 & 101630283
2) 50 yds each, #221709 Piece # 101734465, 101734473, 101734481, 101734499 & 101734507.

Sincerely:

J. Ennis Fabrics Ltd.

D. Penner

Deanna Penner
Product Development

TORONTO
6800 Kennedy Drive
Mississauga ON L5T 2N3
Canada

CALGARY
2nd Floor 337-17 Avenue SW
Calgary AB T2S 0A5
Canada

VANCOUVER
13911 Bridgeport Road
Richmond BC V6V 1J8
Canada

English: 1-800-66-ENNIS

Fax: (780) 479-6135
www.jennisfabrics.com

Français: 1-888-66-ENNIS

TSC # 1495/10

E.F. Walter Inc.	<u>CERTIFICAT DE CONFORMITÉ</u> <u>CERTIFICATE OF COMPLIANCE</u>		Approved <u>JR</u> Date <u>1/3/02</u>
Revision # 0	Revision date: January 30, 2002	Doc # F.7.5.5.A	Page 1 of 1

Date : 07/15/2005

VENDU A
SOLD TO

6048

TULMAR SAFETY SYSTEMS INC.
1123 CAMERON STREET
HAWKESBURY ONT
K6A 2B8

FOURNISSEUR
VENDOR

E.F. WALTER INC.
5000 HICKMORE
ST. LAURENT PQ
H4T 1K6

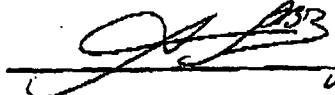
Commande / Order # 10280

Notre / Our Reference # 37736

Nous certifions par la présente que la totalité du matériel inscrit ci-dessous a été inspecté et vérifié et est conforme aux devis et aux normes mentionnés sur votre commande.

We hereby certify that all of the material listed below has been inspected and tested and conforms to the drawings and / or specifications stated on your purchase order.

Item	Quantité Quantity	Piece # Part #	Description
742050004	10.00 SH		SC42 BLACK NEOPRENE UNTRIMMED 1/2" X 42" X 72' (NO SKIN) ASTM D1056 2A2
742012002	5.00 SH		SC42 BLACK NEOPRENE UNTRIMMED 1/8" X 42" X 72' (NO SKIN) ASTM D1056 2A2
			FLAME RESISTANCE
			SERVICE TEMP -40 DEG F TO +200 DEG F

Signé
Signed
 July 15, 2005

EC #1637-001/01 (S)



cansew inc.

formerly / anciennement
Canadian Sewing Supply Ltd. / Ltée - established / établie 1924

Manufacturers of sewing threads. / Wholesalers of elastics, Velcro, tapes, trimmings.
Fabricants de fils à coudre. / Grossistes d'élastiques, Velcro, galons, garnitures.

3 January 2007

Tulmar Safety Systems
1123 Cameron Street
Hawksbury, Ontario
K6A 2B8

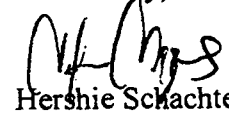
Att. Sandra Nadeau

CERTIFICATE OF COMPLIANCE

This is to certify that the items mentioned below, shipped to Tulmar Safety Systems by CANSEW INC. on 3 January 2007, have been produced in accordance with the requirements of Purchase Order no. 12195-00 of the same date:

- Bonded Nylon CBB92, colour OG107, V-T-295, Type 2, Class A, Size F - 50.94 lb (60 cones), lot nos. 596136-603456
- *-Bonded Nylon CBB92, colour black, V-T-295, Type 2, Class A, Size F - 17.59 lb (20 cones), lot no. 623130
- Bonded Nylon CB207, colour black, V-T-295, Type 2, Class A, Size 3 - 19.48 lb (20 cones), lot no. 634807

Yours truly,

for 
Hershie Schachter
CANSEW INC.

MONTREAL - Head Office/Siège social
111 Chabanel W / O H2N 1C9
Administration (514) 382-2807
Commandes/Orders (514) 382-2801
1-800-361-7722
FAX: (514) 385-5530

TORONTO
28 Apex Rd. M6A 2V2
(416) 782-1122
1-800-387-8584
FAX: (416) 782-8358

WINNIPEG
1674 Church Ave R2X 2W9
(204) 942-4264
1-800-665-0701
FAX: (204) 947-9280

CALGARY
3932 - 29th St. N.E. T1Y 6B6
(403) 291-4494
1-800-667-4197
FAX: (403) 291-5139

VANCOUVER
1615 Venables St. V5L 2H1
(604) 682-4341
1-800-580-0737
FAX: (604) 682-4196

info@cansew.ca

www.cansew.ca

TCC # 2530/13

